



MOLD & DIE MTD PTS

RED A/O = MEDIUM SPEC

Part#	Grit	Mandrel
B41-R-30561	80	1/8x1-1/2
B42-R-16215	60	1/8x1-1/2
B43-R-31049	80	1/8x1-1/2
B44-R-30566	80	1/8x1-1/2
B45-R-30562	80	1/8x1-1/2
B52-R-30327	80	1/8x1-1/2
B53-R-122	100	1/8x1-1/2
B55-R-797	80	1/8x1-1/2
B91-R-21172	60	1/8x1-1/2
B96-R-32422	80	1/8x1-1/2
B97-R-30567	80	1/8x1-1/2
B111-R-10116-NC	60	1/8x1-1/2
B112-R-1037-NC	60	1/8x1-1/2
B121-R-1163-NC	60	1/8x1-1/2
B122-R-21173	60	1/8x1-1/2
B123-R-16380	80	1/8x1-1/2
B125-R-30751	80	1/8x1-1/2
B132-R-19620	80	1/8x1-1/2
B133-R-16377	80	1/8x1-1/2
B135-R-19625	80	1/8x1-1/2
B136-R-16613	80	1/8x1-1/2
SP510-R-29498-NC	60	1/8x1-1/2
SP529-R-30006	80	1/8x1-1/2
SP530-R-29995	80	1/8x1-1/2
SP585-R-31945	80	1/8x1-1/2
W142-R-1748	100	1/8x1-1/2
W144-R-16280	80	1/8x1-1/2
W145-R-16249	80	1/8x1-1/2
W153-R-16283	80	1/8x1-1/2
W154-R-30564	80	1/8x1-1/2
W160-R-16259	80	1/8x1-1/2
W162-R-30565	80	1/8x1-1/2
W163-R-16213	80	1/8x1-1/2
W169-R-19650	60	1/8x1-1/2
W176-R-16299	60	1/8x1-1/2
W185-R-1458-NC	60	1/8x1-1/2
B43-R-16509-NC	100	3/32x1-1/2
B64-R-17321-NC	100	3/32x1-1/2
B105-R-17680-NC	100	3/32x1-1/2
B123-R-16446-NC	100	3/32x1-1/2
SP121-R-17644-NC	60	3/32x1-1/2
SP171-R-16431-NC	100	3/32x1-1/2
SP184-R-17322-NC	100	3/32x1-1/2
W142-R-17628-NC	100	3/32x1-1/2
W149-R-16469-NC	100	3/32x1-1/2
W154-R-16466-NC	80	3/32x1-1/2
W160-R-21175	80	3/32x1-1/2
W163-R-16383-NC	80	3/32x1-1/2
W172-R-17437-NC	80	3/32x1-1/2
W181-R-17433-NC	80	3/32x1-1/2
B44-R-30887	80	3mmx1-1/2
B45-R-19591	80	3mmx1-1/2
B52-R-30885	80	3mmx1-1/2
B53-R-19595	100	3mmx1-1/2
B55-R-19597	100	3mmx1-1/2
B122-R-19613	60	3mmx1-1/2
B123-R-16445	80	3mmx1-1/2
B135-R-19623	80	3mmx1-1/2
W144-R-16477	80	3mmx1-1/2
W152-R-19638	80	3mmx1-1/2
W153-R-19640	80	3mmx1-1/2
W154-R-30886	80	3mmx1-1/2
W160-R-19642	80	3mmx1-1/2
W162-R-19646	80	3mmx1-1/2
W163-R-16500	80	3mmx1-1/2
W200-R-21441	60	3mmx1-1/2

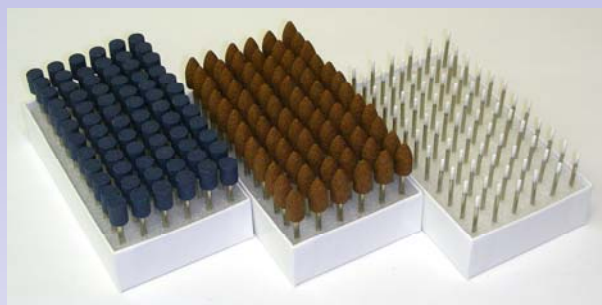
GRIER offers a wide range of mounted points for use in the Mold & Die industry. The **BLUE** spec is a well known standard that holds shape very well while cutting fast and leaving a smooth finish. The **RED** spec is fast cutting and non-loading for use on hard metals. The **WHITE** spec is very fine grit to be used for great surface finish. The **Cotton Fiber** product is good for polishing and the **Green Silicon Carbide** spec is used for grinding on carbide materials. Don't forget to use a **dressing stone** with rounded grooves to keep your points operating at their best.

BLUE A/O = HARD SPEC

Part#	Grit	Mandrel
B41-GB-32198	120	1/8x1-1/2
B42-GB-16398	120	1/8x1-1/2
B44-GB-30555	120	1/8x1-1/2
B45-GB-30321	120	1/8x1-1/2
B51-GB-16399	120	1/8x1-1/2
B52-GB-30175	120	1/8x1-1/2
B53-GB-16453	120	1/8x1-1/2
B55-GB-19599	120	1/8x1-1/2
B82-GB-16401	120	1/8x1-1/2
B96-GB-16355	120	1/8x1-1/2
B97-GB-30557	120	1/8x1-1/2
B98-GB-16403	120	1/8x1-1/2
B103-GB-16339	120	1/8x1-1/2
B105-GB-16347	120	1/8x1-1/2
B112-GB-19611	120	1/8x1-1/2
B121-GB-19612	120	1/8x1-1/2
B122-GB-16709	120	1/8x1-1/2
B123-GB-16356	120	1/8x1-1/2
B124-GB-16406	120	1/8x1-1/2
B125-GB-30749	120	1/8x1-1/2
B135-GB-16409	120	1/8x1-1/2
SP529-GB-30005	120	1/8x1-1/2
SP530-GB-30007	120	1/8x1-1/2
SP585-GB-31944	120	1/8x1-1/2
W144-GB-30323	120	1/8x1-1/2
W163-GB-30325	120	1/8x1-1/2
W170-GB-30554	120	1/8x1-1/2
B123-GB-19655	120	3/32x1-1/2
SP172-GB-16447	120	3/32x1-1/2
SP175-GB-16395	120	3/32x1-1/2
SP177-GB-16420	120	3/32x1-1/2
W144-GB-16454	120	3/32x1-1/2
W163-GB-25765	120	3/32x1-1/2
B43-GB-19589	120	3mmx1-1/2
B44-GB-30320	120	3mmx1-1/2
B45-GB-30322	120	3mmx1-1/2
B52-GB-32051	120	3mmx1-1/2
B53-GB-19596	120	3mmx1-1/2
B55-GB-19598	120	3mmx1-1/2
B71-GB-33676	120	3mmx1-1/2
B91-GB-33677	120	3mmx1-1/2
B96-GB-16439	120	3mmx1-1/2
B97-GB-30559	120	3mmx1-1/2
B98-GB-19609	120	3mmx1-1/2
B112-GB-33639	120	3mmx1-1/2
B122-GB-19614	120	3mmx1-1/2
B123-GB-19615	120	3mmx1-1/2
B124-GB-19617	120	3mmx1-1/2
B125-GB-30888	120	3mmx1-1/2
B135-GB-19624	120	3mmx1-1/2
SP529-GB-32968	120	3mmx1-1/2
SP585-GB-31949	120	3mmx1-1/2
W144-GB-30324	120	3mmx1-1/2
W163-GB-30326	120	3mmx1-1/2
W170-GB-30560	120	3mmx1-1/2

The **WHITE** spec is very fine grit to be used for great surface finish. The **Cotton Fiber** product is good for polishing and the **Green Silicon Carbide** spec is used for grinding on carbide materials. Don't forget to use a **dressing stone** with rounded grooves to keep your points operating at their best.

Packaged in quantities of 12, 36 or 72 typically, depending on size.



WHITE A/O = FINE GRIT

Part#	Grit	Mandrel
B43-W-17141	400	3/32x1-1/2
B55-W-17435	400	3/32x1-1/2
B64-W-17200	400	3/32x1-1/2
B105-W-16511	400	3/32x1-1/2
B106-W-26541	400	3/32x1-1/2
B123-W-16396	400	3/32x1-1/2
B124-W-16323	400	3/32x1-1/2
SP171-W-16422	400	3/32x1-1/2
SP172-W-16391	400	3/32x1-1/2
SP173-W-16392	400	3/32x1-1/2
SP185-W-16457	400	3/32x1-1/2
SP224-W-16515	400	3/32x1-1/2
SP403-W-26540	400	3/32x1-1/2
W158-W-16393	400	3/32x1-1/2

COTTON FIBER A/O = POLISHING

Part#	Grit	Grade	Mandrel
W144-X-26889	180	SOFT	1/8x1-1/2
W152-X-15295	80	SOFT	1/8x1-1/2
W152-X-15815	320	SOFT	1/8x1-1/2
W160-X-7381	80	SOFT	1/8x1-1/2
W163-X-7354	80	SOFT	1/8x1-1/2
W204-X-2582	320	SOFT	1/8x1-1/2
W236-X-11622	54	SOFT	1/4x1-1/2
W236-X-18192	80	SOFT	1/4x1-1/2
W144-X-14637	120	MEDIUM	1/8x1-1/2
W145-X-16384	80	MEDIUM	1/8x1-1/2
W145-X-26721	120	MEDIUM	1/8x1-1/2
W145-X-34166	180	MEDIUM	1/8x1-1/2
W145-X-34167	320	MEDIUM	1/8x1-1/2
W146-X-17983	80	MEDIUM	1/8x1-1/2
W146-X-3765	120	MEDIUM	1/8x1-1/2
W154-X-10175	80	MEDIUM	1/8x1-1/2
W154-X-11288	120	MEDIUM	1/8x1-1/2
W154-X-11481	180	MEDIUM	1/8x1-1/2
W154-X-27538	320	MEDIUM	1/8x1-1/2
W163-X-10889	120	MEDIUM	1/8x1-1/2
W163-X-11480	320	MEDIUM	1/8x1-1/2
W163-X-11855	180	MEDIUM	1/8x1-1/2
W163-X-8573	80	MEDIUM	1/8x1-1/2
W176-X-11289	180	MEDIUM	1/8x1-1/2
W176-X-34168	320	MEDIUM	1/8x1-1/2
W176-X-8574	80	MEDIUM	1/8x1-1/2
W176-X-9977	120	MEDIUM	1/8x1-1/2
W185-X-11290	120	MEDIUM	1/8x1-1/2
W185-X-19668	180	MEDIUM	1/8x1-1/2
W185-X-34169	320	MEDIUM	1/8x1-1/2
W185-X-8527	80	MEDIUM	1/8x1-1/2
W144-X-19660	80	MEDIUM	3mmx1-1/2
W146-X-17317	320	HARD	1/8x1-1/2
W146-X-18525	180	HARD	1/8x1-1/2
W163-X-10889	120	HARD	1/8x1-1/2
W163-X-8573	80	HARD	1/8x1-1/2

GREEN S/C for CARBIDE

Part#	Grit	Mandrel
B43-GC-18983	100	1/8x1-1/2
B51-GC-17163	100	1/8x1-1/2
B136-GC-18051	120	1/8x1-1/2
SP121-GC-17189	120	1/8x1-1/2
SP184-GC-17578	120	1/8x1-1/2
B55-GC-17158	150	3/32x1-1/2
B123-GC-17663	120	3/32x1-1/2
W181-GC-17190	150	3/32x1-1/2

DRESSING STONE

Part#	ST-3-1/2-C-17166
Size	9/16 x 1-3/8 x 3-1/2
Grit	46
Grain	Silicon Carbide
Grooves	Round diameters 1/4, 3/16, 1/8 & 1/16"

For more information, see our other handouts:

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