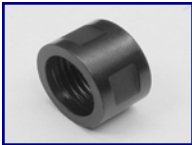







123 Taft Drive PH: 708-333-6445  
 South Holland, IL 60473 FX: 708-333-6554  
 Email: griersales@grierabrasive.com



**Made in the USA**

Four Piece Collet Chuck Assembly	GRIER Part #	Description	Interchangeable with the following:
	CN3-01	300 Series Collet Chuck Nut	ARO: 31810 ATS: C-1021N Cleco: 847510-5 Dotco: 1058 IR: AG210-698 & G120-699 Sioux: 21104
	CNP3-01	300 Series Collet Chuck Nose Piece	ARO: 31811 ATS: C-1022 Cleco: 847509-7 Dotco: 1053 IR: G120-291 Sioux: 21105
		300 Series Collet	Refer to the collet part list and cross reference chart below
	CB3-01	300 Series Collet Chuck Body	ATS: C-1021B & C-1034B Cleco: 847508 Dotco: 1054 IR: G120-4 Sioux: 21103

**300 Series Collet Parts list & Cross Reference Chart**

GRIER Part #	Hole Size	Aro	ATS	Cleco	Dotco	Erickson/ Kennametal	Ingersoll Rand	Lyndex	Sioux
COL3DA332	3/32	31812 3	*****	*****	303	300DA0094	*****	030 006	*****
COL3DA18	1/8	31812 4	C-1027-1/8	847534 5	304	300DA0125	DG110700G2	030 008	21102
COL3DA316	3/16	31812 6	C-1027-3/16	847535 2	306	300DA0188	DG110700G3	030 012	21101
COL3DA14	1/4	31812-8	C-1027-1/4	864182 1	308	300DA0250	DG110700G4	030 016	21100
COL3DA3M	3mm	*****	*****	*****	311	*****	*****	*****	*****
COL3DA6M	6mm	*****	*****	*****	310	*****	*****	030 015	*****

• Other sizes available upon request