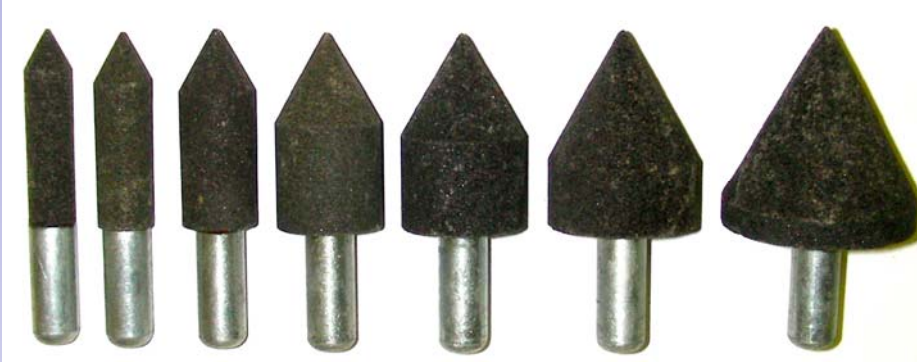




# CENTER LAPS



GRIER's Center Lap Mounted Points have a 60 degree included angle. Center Lapping is used when you need to finish center holes in parts that require turning or grinding between centers. Center Lap Mounted Points are wax treated to minimize loading.

GRIER Part #	Shape		Specification			MAX RPM	Mandrel		Qty/ Box
	Dia.	Thk.	Grit	Hard.	Color		Dia.	Lng.	
W189L-G-27699	1/2	2	150	U	BROWN	48,000	1/2	1 1/4	50
W189L-G-27700	1/2	2	80	T	BROWN	48,000	1/2	1 1/4	50
W197L-G-27709	5/8	2	150	U	BROWN	42,000	1/2	1 1/4	50
W197L-G-27710	5/8	2	80	T	BROWN	42,000	1/2	1 1/4	50
W208L-G-27707	3/4	2	150	U	BROWN	37,500	1/2	1 1/4	50
W208L-G-27708	3/4	2	80	T	BROWN	37,500	1/2	1 1/4	50
W222L-G-27697	1	2	150	U	BROWN	31,800	1/2	1 1/4	50
W222L-G-27698	1	2	80	T	BROWN	31,800	1/2	1 1/4	50
W232L-G-27703	1 1/4	2	150	U	BROWN	28,500	1/2	1 1/4	25
W232L-G-27704	1 1/4	2	80	T	BROWN	28,500	1/2	1 1/4	25
W239L-G-27701	1 1/2	2	150	U	BROWN	25,470	1/2	1 1/4	25
W239L-G-27702	1 1/2	2	80	T	BROWN	25,470	1/2	1 1/4	25
W244L-G-27705	2	2	150	U	BROWN	19,100	1/2	1 1/4	25
W244L-G-27706	2	2	80	T	BROWN	19,100	1/2	1 1/4	25

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